

APPLICATION NOTE

AN354-02

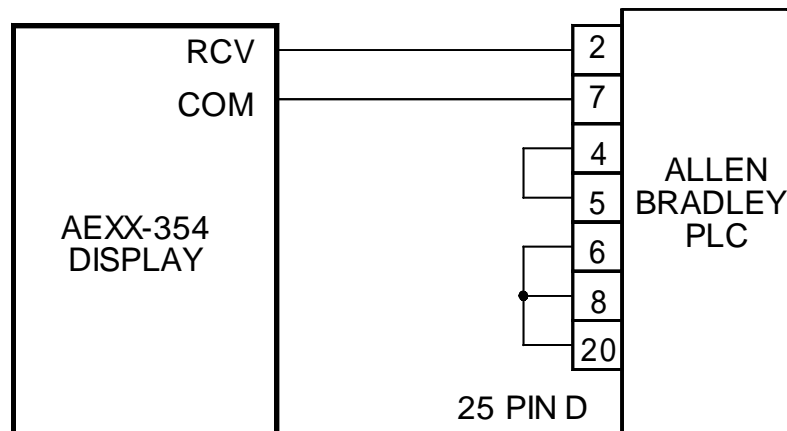
CONNECTING AE SERIES RS232 DISPLAYS TO ALLEN BRADLEY PLC'S

PLC DIP SWITCH SETTINGS

On most versions there is a 10 position DIP Switch for configuring the serial port. Be sure to set the dip switches on the PLC Controller for RS232C. See your PLC manual for more details.

CONNECTOR WIRING

The channel 0 connector on the front panel of the PLC is an RS232C serial port. It is a 25 pin D-shell connector. Be sure to install jumpers and connect the cable to the pins shown below:



SETTING THE BAUD RATE.

You will need to program the PLC's serial port for 2400 baud, no parity, 8 data bits, and 1 stop bit. See your PLC manual for more details.



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