

# APPLICATION NOTE

AN354-02

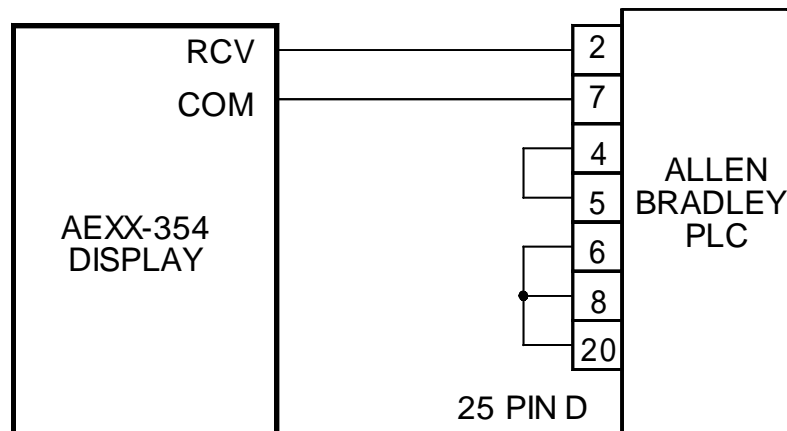
## CONNECTING AE SERIES RS232 DISPLAYS TO ALLEN BRADLEY PLC'S

### PLC DIP SWITCH SETTINGS

On most versions there is a 10 position DIP Switch for configuring the serial port. Be sure to set the dip switches on the PLC Controller for RS232C. See your PLC manual for more details.

### CONNECTOR WIRING

The channel 0 connector on the front panel of the PLC is an RS232C serial port. It is a 25 pin D-shell connector. Be sure to install jumpers and connect the cable to the pins shown below:



### SETTING THE BAUD RATE.

You will need to program the PLC's serial port for 2400 baud, no parity, 8 data bits, and 1 stop bit. See your PLC manual for more details.



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